

KERAMIPRESS



SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : KERAMIPRESS

1.2. Relevant identified uses of the substance or mixture and uses advised against

Keramipress is a formulated, high strength hemihydrate plaster, used in ceramics to produce hard wearing dies for the high pressure hydraulic forming of plastic clay in tableware production (ram press).

1.3. Details of the supplier of the safety data sheet

Registered company name : Saint-Gobain Formula.  
Address : Bowbridge Lane - Nottinghamshire.NG24 3BZ.Newark..  
Telephone : +44 (0) 1636 670200. Fax : +44 (0) 1636 670229.  
info@saintgobainformula.com  
http://www.saintgobainformula.com  
Information contact : msds-formula@saint-gobain.com

1.4. Emergency telephone number : 0344 892 0111 .

Association/Organisation : https://www.toxbase.org.

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.  
This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Hazard statements :  
No labelling requirements for this mixture.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) >= 0.1% published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>  
The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition :

Identification	(EC) 1272/2008	Note	%
INDEX: PLATRE 1 CAS: 7778-18-9 EC: 231-900-3 REACH: 1-2119444918-26 CALCIUM SULPHATE		[1]	50 <= x % < 100

Information on ingredients :

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.  
NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures

In the event of splashes or contact with eyes :

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.  
If there is any redness, pain or visual impairment, consult an ophthalmologist.

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**In the event of splashes or contact with skin :**

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

**In the event of swallowing :**

Seek medical attention, showing the label.

**4.2. Most important symptoms and effects, both acute and delayed**

No data available.

**4.3. Indication of any immediate medical attention and special treatment needed**

No data available.

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**SECTION 5 : FIREFIGHTING MEASURES**

Non-flammable.

**5.1. Extinguishing media**

**Suitable methods of extinction**

Any means suitable for extinguishing surrounding fire.

**Unsuitable methods of extinction**

None.

**5.2. Special hazards arising from the substance or mixture**

None.

**5.3. Advice for firefighters**

Special protective equipment for fire-fighters: None.

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**SECTION 6 : ACCIDENTAL RELEASE MEASURES**

**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

**For first aid worker**

First aid workers will be equipped with suitable personal protective equipment (See section 8).

**6.2. Environmental precautions**

Prevent any material from entering drains or waterways.

**6.3. Methods and material for containment and cleaning up**

Retrieve the product by mechanical means (sweeping/vacuuming) : do not generate dust.

**6.4. Reference to other sections**

No data available.

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**SECTION 7 : HANDLING AND STORAGE**

Requirements relating to storage premises apply to all facilities where the mixture is handled.

**7.1. Precautions for safe handling**

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

**Fire prevention :**

Prevent access by unauthorised personnel.

**Recommended equipment and procedures :**

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

**Prohibited equipment and procedures :**

No smoking, eating or drinking in areas where the mixture is used.

**7.2. Conditions for safe storage, including any incompatibilities**

No data available.

**Storage**

Store dry

**Packaging**

Always keep in packaging made of an identical material to the original.

### 7.3. Specific end use(s)

No data available.

## SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

#### Occupational exposure limits :

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
7778-18-9	10 (l) mg/m3				

- Belgium (Arrêté du 09/03/2014, 2014) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
7778-18-9	10 mg/m <sup>3</sup>				

- France (INRS - ED984 :2016) :

CAS	VME-ppm :	VME-mg/m3 :	VLE-ppm :	VLE-mg/m3 :	Notes :	TMP No :
7778-18-9	-	10	-	-	-	-

#### Derived no effect level (DNEL) or derived minimum effect level (DMEL):

CALCIUM SULPHATE (CAS: 7778-18-9)

##### Final use:

Exposure method:  
Potential health effects:  
DNEL :

Inhalation.  
Short term systemic effects.  
5082 mg of substance/m3

##### Workers.

Exposure method:  
Potential health effects:  
DNEL :

Inhalation.  
Long term systemic effects.  
21.17 mg of substance/m3

##### Final use:

Exposure method:  
Potential health effects:  
DNEL :

Ingestion.  
Short term systemic effects.  
11.4 mg/kg body weight/day

##### Man exposed via the environment.

Exposure method:  
Potential health effects:  
DNEL :

Ingestion.  
Long term systemic effects.  
1.52 mg/kg body weight/day

Exposure method:  
Potential health effects:  
DNEL :

Inhalation.  
Short term systemic effects.  
3811 mg of substance/m3

Exposure method:  
Potential health effects:  
DNEL :

Inhalation.  
Long term systemic effects.  
5.29 mg of substance/m3

#### Predicted no effect concentration (PNEC):

CALCIUM SULPHATE (CAS: 7778-18-9)

Environmental compartment:  
PNEC :

Waste water treatment plant.  
100 mg/l

### 8.2. Exposure controls

#### Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

#### - Eye / face protection

Avoid contact with eyes.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

#### - Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

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Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Recommended properties :

- Impervious gloves in accordance with standard EN374

**- Body protection**

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

**- Respiratory protection**

Avoid breathing dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149.

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## SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

#### General information :

Physical state : Powder or dust.

#### Important health, safety and environmental information

pH : Not relevant.  
Boiling point/boiling range : Not relevant.  
Flash point interval : Not relevant.  
Vapour pressure (50°C) : Not relevant.  
Density : Not stated.  
Water solubility : Soluble.  
Melting point/melting range : Not relevant.  
Self-ignition temperature : Not relevant.  
Decomposition point/decomposition range : Not relevant.

### 9.2. Other information

No data available.

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## SECTION 10 : STABILITY AND REACTIVITY

### 10.1. Reactivity

No data available.

### 10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

### 10.3. Possibility of hazardous reactions

No data available.

### 10.4. Conditions to avoid

Avoid :

- formation of dusts

### 10.5. Incompatible materials

No data available.

### 10.6. Hazardous decomposition products

No data available.

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## SECTION 11 : TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

No data available.

#### 11.1.1. Substances

##### Acute toxicity :

CALCIUM SULPHATE (CAS: 7778-18-9)

Oral route :

LD50 > 1581 mg/kg

Species : Rat

OECD Guideline 420 (Acute Oral ToxicityFixed Dose Method)

Inhalation route (n/a) :

LC50 > 2.61 mg/l

Species : Rat

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OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/skin irritation :**

CALCIUM SULPHATE (CAS: 7778-18-9)

Corrosivity :

No observed effect.

Species : Rabbit

OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Species : Rabbit

OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious damage to eyes/eye irritation :**

CALCIUM SULPHATE (CAS: 7778-18-9)

Species : Rabbit

OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Species : Rabbit

OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Species : Rabbit

OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Species : Rabbit

OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitisation :**

CALCIUM SULPHATE (CAS: 7778-18-9)

Local lymph node stimulation test :

Non-Sensitiser.

Species : Guinea pig

OECD Guideline 406 (Skin Sensitisation)

Guinea Pig Maximisation Test (GMPT) :

Non-sensitiser.

Species : Guinea pig

OECD Guideline 406 (Skin Sensitisation)

Buehler Test :

Non-sensitiser.

Species : Guinea pig

OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity :**

CALCIUM SULPHATE (CAS: 7778-18-9)

No mutagenic effect.

Mutagenesis (in vivo) :

Negative.

Species : Mouse

OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Mutagenesis (in vitro) :

Negative.

OECD Guideline 471 (Bacterial Reverse Mutation Assay)

**Carcinogenicity :**

CALCIUM SULPHATE (CAS: 7778-18-9)

Carcinogenicity Test :

Negative.

No carcinogenic effect.

**Reproductive toxicant :**

CALCIUM SULPHATE (CAS: 7778-18-9)

No toxic effect for reproduction

Study on development :

Species : Rat

OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**11.1.2. Mixture**

No toxicological data available for the mixture.

**Monograph(s) from the IARC (International Agency for Research on Cancer) :**

CAS 50-00-0 : IARC Group 1 : The agent is carcinogenic to humans.

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## SECTION 12 : ECOLOGICAL INFORMATION

### 12.1. Toxicity

#### 12.1.1. Substances

CALCIUM SULPHATE (CAS: 7778-18-9)

Fish toxicity :

LC50 > 79 mg/l  
Species : Others  
Duration of exposure : 96 h  
OECD Guideline 203 (Fish, Acute Toxicity Test)

Crustacean toxicity :

EC50 > 79 mg/l  
Species : Daphnia sp.  
Duration of exposure : 48 h  
OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Algae toxicity :

ECr50 > 79 mg/l  
Species : Selenastrum capricornutum  
Duration of exposure : 72 h  
OECD Guideline 201 (Alga, Growth Inhibition Test)

#### 12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

### 12.2. Persistence and degradability

Abiotic Degradation Physical- and photo-chemical elimination: The product hydrolyses quickly in the presence of water to: Calcium and Sulfate Ions The individual components are poorly eliminated from water.

Inorganic product which is not eliminable from water through biological cleaning processes.

#### 12.2.1. Substances

CALCIUM SULPHATE (CAS: 7778-18-9)

Biodegradability :

no degradability data is available, the substance is considered as not degrading quickly.

### 12.3. Bioaccumulative potential

Based on the n-octanol/water partition coefficient significant accumulation in organisms is not expected. No indication to bioaccumulation potential. The ecological data were measured on the hydrolysed product. According to experiences this product is inert and not degradable biologically.

### 12.4. Mobility in soil

Water-soluble solid. Natural constituent in soils. If product enters soil, it will be mobile and may contaminate groundwater

### 12.5. Results of PBT and vPvB assessment

This substance does not meet the criteria for classification as PBT or vPvB.

### 12.6. Other adverse effects

According to the criteria of the European classification and labelling system, the substance/the product has not to be labelled as dangerous for the environment.

## SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

### 13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste codes / waste designations according to EWC

10 12 wastes from manufacture of ceramic goods, bricks, tiles and construction products

10 12 06 discarded moulds

#### Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

#### Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

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## SECTION 14 : TRANSPORT INFORMATION

Exempt from transport classification and labelling.

### 14.1. UN number

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### 14.2. UN proper shipping name

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### 14.3. Transport hazard class(es)

-

### 14.4. Packing group

-

### 14.5. Environmental hazards

-

### 14.6. Special precautions for user

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## SECTION 15 : REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### - Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 2018/669 (ATP 11)

#### - Container information:

No data available.

#### - Particular provisions :

No data available.

### 15.2. Chemical safety assessment

No data available.

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## SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

### Abbreviations :

DNEL : Derived No-Effect Level

PNEC : Predicted No-Effect Concentration

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.